

**REPSOL
YPF**



**ALCUDIA®
LD POLYETHYLENE**

LDPE ALCUDIA® PE-033

DESCRIPTION

ALCUDIA® PE-033 is a low density polyethylene grade, produced by high pressure autoclave technology, for blown or cast film applications. This material offers easy processability and good balance of mechanical and optical properties. It contains antioxidant additive.

ALCUDIA® PE-033 fulfils the food contact regulations in most countries. For further information or certificates, contact our Customer Service Offices.

APPLICATIONS

- General packaging film.
- Heavy duty sacks.
- Shrink film with high mechanical resistance.

Recommended melt temperature range from 190 to 220°C.
Processing conditions should be optimised for each production line.

PROPERTIES	TEST METHOD	UNITS	VALUE
General			
Melt Flow Rate (190°C, 2.16kg)	ISO 1133	g/10 min	0.3
Density at 23°C	ISO 1183	kg/m ³	921
Vicat softening temperature (load 10 N)	ISO 306	°C	93
Film (1)			
Dart drop (F ₅₀)	ISO 7765-1	g	750
Tear resistance (Elmendorf) (MD/TD)	ISO 6383-2	cN	600/900
Tensile stress at break (MD/TD)	ISO 527-3	MPa	20/19
Tensile stress at yield (MD/TD)	ISO 527-3	MPa	10/10
Elongation at break (MD/TD)	ISO 527-3	%	450/525
Coefficient of friction	ISO 8295	-	>0.4
Gloss (45°)	ASTM D-2457	%	50
Haze	ASTM D-1003	%	17

(1) 200 µm thickness film, blow up ratio 2.25:1, frost line height 60 cm.

STORAGE

ALCUDIA® PE-033 should be stored in a dry atmosphere paved, drained and not flooded area at temperatures under 60°C and protected from UV radiation. Storage under improper conditions could trigger off degradation processes, negatively influencing processability and the properties of the transformed product.

October 2004

This information is offered in good faith and meant only as a guide. The transformer or user will be, in each case, responsible for the processing conditions and the final use of the product. Freedom under patents, copyright and registered designs cannot be assumed.

Head Offices:
P.º de la Castellana, 280
28046 Madrid
Spain
www.repsolypf.com/quimica
e-mail: quimica@repsolypf.com

TS & Development:
Tel.: +34 - 91 348 86 00
Fax.: +34 - 91 530 45 17
e-mail: atdquimica@repsolypf.com
Ctra. de Extremadura, km 18
28931 Móstoles, Madrid
Spain

Customer Service in Europe:
UK, Ireland, Scandinavia:
Tel.: 44 - 20 7581 0300
France, Benelux:
Tel.: 33 (0) 146 965 102
Germany, Austria, Switzerland:
Tel.: 49 - 69 610 93 20
Italy:
Tel.: 39 - 02 40 933 92 05
Spain:
Tel.: 34 - 91 348 82 54
Portugal:
Tel.: 800 55 55 55 11
Other Countries:
Tel.: 34 - 91 348 90 84

e-mail:
sac.uk@repsolypf.com
sac.france@repsolypf.com
sac.deutschland@repsolypf.com
sac.italy@repsolypf.com
sac.quimica@repsolypf.com
sac.portugal@repsolypf.com
sac.quimica@repsolypf.com