

TYPICAL PROPERTIES OF TOYOLAC 700 314

Typical Properties	Test Method	Test Conditions	Unit	Typical Value
Melt Flow Rate	ISO 1133	220 °C/10kg	g/10min	25
Charpy Impact, notched	ISO 179 / 1eA	23°C	kJ/m ²	17
Deflection Temperature Under Load	ISO 75	120°C/hr, 1.8MPa	°C	80
Tensile Yield Stress	ISO 527	50 mm/min	MPa	53
Tensile Elongation	ISO 527	50 mm/min	%	>10
Tensile Modulus	ISO 527	1 mm/min	MPa	2700
Flexural Stress	ISO 178	2 mm/min	MPa	81
Density	ISO 1183		kg/m ³	1040

Toray Plastics Malaysia Sdn. Bhd. (Head Office)
 2628, MK1 SPT, Lorong Perusahaan 4 FIZ, Prai, 13600, Penang, Malaysia
 Tel: 604-3988088 Fax: 604-3908975
 Email : sales.tpm@toray.com.my
www.torayplastics.com